SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: REACH Regulation (EC) No 1907/2006, as retained in UK law by (SI 2019/758 as amended)

EVO-STIK IMPACT ADHESIVE
Supercedes date 13-Nov-2024

Revision date 24-Oct-2025
Revision Number 8.01

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Name EVO-STIK IMPACT ADHESIVE

Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Adhesives

Uses advised against None known

1.3. Details of the supplier of the safety data sheet

Company Name
Bostik Limited
Common Rd
ST16 3EH
Stafford UK
Tel: +44 (1785) 27 26 25
Fax: +44 (1785) 25 72 36

E-mail address SDS.box-EU@bostik.com

1.4. Emergency telephone number

United Kingdom Bostik: +44 (1785) 272650 (9am to 5pm Mon-Fri)
NHS: 111

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GB CLP (SI 2020/1567 as amended)

Flammable liquids	Category 2 - (H225)
Skin irritation	Category 2 - (H315)
Eye irritation	Category 2 - (H319)
Skin sensitisation	Category 1 - (H317)
Specific target organ toxicity (single exposure)	Category 3 - (H336)
Category 3 Target organ effects: Narcotic effects.	
Hazardous to the aquatic environment - chronic	Category 2 - (H411)

2.2. Label elements

Contains Acetone; Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics; Ethyl acetate; Formaldehyde, polymer with 4-(1,1-dimethylethyl)phenol; Rosin

Signal word
Danger

Hazard statements
H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H336 - May cause drowsiness or dizziness.
H411 - Toxic to aquatic life with long lasting effects.
H225 - Highly flammable liquid and vapour.

Precautionary Statements - EU (§28, 1272/2008)
P101 - If medical advice is needed, have product container or label at hand
P102 - Keep out of reach of children
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
P271 - Use only outdoors or in a well-ventilated area
P273 - Avoid release to the environment
P370 + P378 - In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish
P391 - Collect spillage
P405 - Store locked up
P501 - Dispose of contents/ container to an approved waste disposal plant

Additional information
This product requires tactile warnings if supplied to the general public.

2.3. Other hazards

In use, may form flammable/explosive vapour-air mixture.

PBT & vPvB
This mixture contains no substance considered to be persistent, bioaccumulating or toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical name	Weight-%	REACH registration number	EC No. (Index No.)	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	M-Factor	M-Factor (long-term)	Notes
Acetone 67-64-1	10 - <20	01-2119471330-49-XXXX	200-662-2 (606-001-00-8)	Eye Irrit. 2 (H319) STOT SE 3 (H336) Flam. Liq. 2 (H225) (EUH066)	-	-	-	-
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics RR-100219-3	10 - <20	01-2119475515-33-xxxx	927-510-4	STOT SE 3 (H336) Asp. Tox. 1 (H304) Skin Irrit. 2 (H315) Aquatic Chronic 2	-	-	-	-

				(H411) Flam. Liq. 2 (H225)				
Methyl ethyl ketone 78-93-3	10 - <20	01-2119457290 -43-XXXX	201-159-0 (606-002-00-3)	Eye Irrit. 2 (H319) STOT SE 3 (H336) Flam. Liq. 2 (H225) (EUH066)	-	-	-	-
Ethyl acetate 141-78-6	10 - <20	01-2119475103 -46-XXXX	205-500-4 (607-022-00-5)	Eye Irrit. 2 (H319) STOT SE 3 (H336) Flam. Liq. 2 (H225) (EUH066)	-	-	-	-
Hydrocarbons, C6, isoalkanes, <5% n-hexane 64742-49-0	5 - <10	01-2119484651 -34-XXXX	931-254-9	STOT SE 3 (H336) Asp. Tox. 1 (H304) Skin Irrit. 2 (H315) Aquatic Chronic 2 (H411) Flam Liq. 2 (H225) (EUH066)	-	-	-	P
Xylenes (o-, m-, p- isomers) 1330-20-7	5 - <10	01-2119488216 -32-XXXX	215-535-7 (601-022-00-9)	Acute Tox. 4 (H312) Acute Tox. 4 (H332) Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) STOT SE 3 (H335) STOT RE 2 (H373) Asp. Tox. 1 (H304) Aquatic Chronic 3 (H412) Flam. Liq. 3 (H226)	-	-	-	C
Formaldehyde, polymer with 4-(1,1-dimethylethyl) phenol 25085-50-1	5 - <10	[7]	-	Skin Sens. 1 (H317)	-	-	-	-
Ethylbenzene 100-41-4	1 - <2.5	01-2119489370 -35-XXXX	202-849-4 (601-023-00-4)	Acute Tox. 4 (H332) STOT RE 2 (H373) Asp. Tox. 1 (H304) Aquatic Chronic 3 (H412) Flam. Liq. 2 (H225)	-	-	-	-
Rosin 8050-09-7	0.1- <1	01-2119480418 -32-XXXX	232-475-7 (650-015-00-7)	Skin Sens. 1 (H317)	-	-	-	-
Xylene (reaction mass of ethylbenzene and xylene) RR-45541-4	0.1 - <0.5	01-2119488216 -32-xxxx	905-588-0	Acute Tox. 4 (H312) Acute Tox. 4 (H332) Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) STOT SE 3 (H335) STOT RE 2 (H373) Asp. Tox. 1 (H304) Aquatic Chronic 3 (H412) Flam. Liq. 3 (H226)	-	-	-	-

Substances identified by a number starting “RR-“ in the CAS-field are substances for which the CAS# is not adopted in EU and we use an internal numbering system to track within our SDS software

NOTE [7] - No registration number is given for this substance because it is a polymer exempted from registration according to the provisions of Article 2(9) of REACH. All monomers or other substances within the polymer are registered or exempt from registration

Note C - Some organic substances may be marketed either in a specific isomeric form or as a mixture of several isomers. In this case the supplier must state on the label whether the substance is a specific isomer or a mixture of isomers.

Note P - The harmonized classification as a carcinogen or mutagen applies unless it can be shown that the substance contains less than 0.1 % w/w benzene (Einecs No 200-753-7), in which case a classification in accordance with Title II of this Regulation shall be performed also for those hazard classes. Where the substance is not classified as a carcinogen or mutagen, at least the precautionary statements (P102-)P260-P262-P301 + P310-P331 shall apply.

Full text of H- and EUH-phrases: see section 16

Acute Toxicity Estimate
If LD50/LC50 data is not available or does not correspond to the classification category, then the appropriate conversion value from CLP Annex I, Table 3.1.2, is used to calculate the acute toxicity estimate (ATEmix) for classifying a mixture based on its components

Chemical name	EC No. (Index No.)	CAS No.	Oral LD50 mg/kg	Dermal LD50 mg/kg	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapour - mg/L	Inhalation LC50 - 4 hour - gas - ppm
Acetone	200-662-2 (606-001-00-8)	67-64-1	5800	-	-	-	-
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	RR-100219-3	-	-	-	-	-
Methyl ethyl ketone	201-159-0 (606-002-00-3)	78-93-3	-	-	-	-	-
Ethyl acetate	205-500-4 (607-022-00-5)	141-78-6	-	-	-	14.4131	-
Hydrocarbons, C6, isoalkanes, <5% n-hexane	931-254-9	64742-49-0	16750	3350	-	-	-
Xylenes (o-, m-, p- isomers)	215-535-7 (601-022-00-9)	1330-20-7	2500	1990	4.8	-	-
Ethylbenzene	202-849-4 (601-023-00-4)	100-41-4	3500	15400	4.99	17.6	-
Rosin	232-475-7 (650-015-00-7)	8050-09-7	-	-	-	-	-
Xylene (reaction mass of ethylbenzene and xylene)	905-588-0	RR-45541-4	3523	1100	-	11	-

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance.

Inhalation Remove to fresh air. IF exposed or concerned: Get medical advice/attention. Get medical attention immediately if symptoms occur.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Skin contact Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. May cause an allergic skin reaction. In the case of skin irritation or

allergic reactions see a doctor.

Ingestion Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Call a doctor.

Self-protection of the first aider Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms Itching. Rashes. Hives. May cause redness and tearing of the eyes. Burning sensation. Inhalation of high vapour concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.

Effects of Exposure No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors May cause sensitisation in susceptible persons. Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable Extinguishing Media Dry chemical. Carbon dioxide (CO2). Water spray. Alcohol resistant foam.

Unsuitable extinguishing media No information available.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical Risk of ignition. Vapours may form explosive mixture with air. Most vapours are heavier than air. Vapours may spread along ground and collect in low or confined areas (sewers, basements, tanks).

Hazardous combustion products Carbon oxides. Carbon monoxide. Carbon dioxide (CO2). Hydrogen chloride.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Evacuate personnel to safe areas. Use personal protective equipment as required. See section 8 for more information. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material.

Other information Ventilate the area. Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Refer to protective measures listed in Sections 7 and 8. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.

6.3. Methods and material for containment and cleaning up

Methods for containment Stop leak if you can do it without risk. Do not touch or walk through spilled material. A vapour suppressing foam may be used to reduce vapours. Dyke far ahead of spill to collect run-off water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.

Methods for cleaning up Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labelled containers.

Prevention of secondary hazards Eliminate all ignition sources if safe to do so. Residues which cannot be recycled are disposed of as chemical waste. Equipment cleaned with organic solvent, washings are collected and disposed of as solvent waste.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Use personal protection equipment. Avoid breathing vapours or mists. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash it before reuse.

General hygiene considerations Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Wear suitable gloves and eye/face protection. Avoid contact with skin, eyes or clothing.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labelled containers. Do not store near combustible materials. Keep in an area equipped with sprinklers. Store in accordance with the particular national regulations. Store in accordance with local regulations.

Recommended storage temperature Keep at temperatures between 5 and 25 °C.

7.3. Specific end use(s)

Specific use(s)
Adhesives.

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

Other information Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits

Chemical name	European Union	United Kingdom
Acetone 67-64-1	TWA: 500 ppm; TWA: 1210 mg/m³;	TWA: 500 ppm; TWA: 1210 mg/m³; STEL: 1500 ppm; STEL: 3620 mg/m³;
Methyl ethyl ketone 78-93-3	TWA: 200 ppm; TWA: 600 mg/m³; STEL: 300 ppm; STEL: 900 mg/m³;	TWA: 200 ppm; TWA: 600 mg/m³; STEL: 300 ppm; STEL: 899 mg/m³; pSk
Ethyl acetate 141-78-6	TWA: 734 mg/m³; TWA: 200 ppm; STEL: 1468 mg/m³; STEL: 400 ppm;	TWA: 734 mg/m³; TWA: 200 ppm; STEL: 1468 mg/m³; STEL: 400 ppm;
Xylenes (o-, m-, p- isomers) 1330-20-7	TWA: 50 ppm; TWA: 221 mg/m³; STEL: 100 ppm; STEL: 442 mg/m³; pSk	TWA: 50 ppm; TWA: 220 mg/m³; STEL: 100 ppm; STEL: 441 mg/m³; pSk
Ethylbenzene 100-41-4	TWA: 100 ppm; TWA: 442 mg/m³; STEL: 200 ppm; STEL: 884 mg/m³; pSk	TWA: 100 ppm; TWA: 441 mg/m³; STEL: 125 ppm; STEL: 552 mg/m³; pSk
Rosin 8050-09-7	-	TWA: 0.05 mg/m³; fume STEL: 0.15 mg/m³; fume poS
Magnesium oxide (MgO) 1309-48-4	-	TWA: 10 mg/m³; inhalable dust; fume TWA: 4 mg/m³; respirable dust STEL: 30 mg/m³; inhalable dust STEL: 12 mg/m³; fume and respirable dust
Xylene (reaction mass of ethylbenzene and xylene) RR-45541-4	TWA: 50 ppm TWA: 221 mg/m³ STEL: 100 ppm STEL: 442 mg/m³ S*	STEL: 100 ppm STEL: 441 mg/m³ TWA: 50 ppm TWA: 220 mg/m³ Skin

Chemical name	European Union	Ireland	United Kingdom
Acetone 67-64-1	-	50 mg/L (urine - Acetone end of shift)	-
Methyl ethyl ketone 78-93-3	-	70 µmol/L (urine - Butan-2-one post shift)	70 µmol/L - urine (Butan-2-one) - post shift
Xylenes (o-, m-, p- isomers) 1330-20-7	-	1.5 g/g Creatinine (urine - Methylhippuric acids end of shift)	650 mmol/mol creatinine - urine (Methyl hippuric acid) - post shift
Ethylbenzene 100-41-4	-	0.7 g/g Creatinine (urine - sum of Mandelic acid and Phenylglyoxylic acid end of shift at end of workweek) 0.7 g (end-exhaled air - not critical)	-

Derived No Effect Level (DNEL) No information available

Derived No Effect Level (DNEL)			
Acetone (67-64-1)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Long term Systemic health effects worker	Dermal	186 mg/kg bw/d	

Short term Local health effects worker	Inhalation	2420 mg/m³	
Long term Systemic health effects worker	Inhalation	1210 mg/m³	

Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics (RR-100219-3)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Inhalation	2085 mg/m³	
worker Long term Systemic health effects	Dermal	300 mg/kg bw/d	

Methyl ethyl ketone (78-93-3)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Dermal	1161 mg/kg bw/d	
worker Long term Systemic health effects	Inhalation	600 mg/m³	

Ethyl acetate (141-78-6)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Dermal	63 mg/kg bw/d	
worker Short term Systemic health effects	Inhalation	1468 mg/m³	
worker Long term Local health effects	Inhalation	734 mg/m³	
worker Short term Local health effects	Inhalation	1468 mg/m³	
worker Long term Systemic health effects	Inhalation	734 mg/m³	

Hydrocarbons, C6, isoalkanes, <5% n-hexane (64742-49-0)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Systemic health effects Long term	Dermal	13964 mg/kg bw/d	
worker Long term Systemic health effects	Inhalation	2085 mg/m³	

Xylenes (o-, m-, p- isomers) (1330-20-7)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Long term	Dermal	180 mg/kg bw/d	

Systemic health effects worker			
Long term Systemic health effects worker	Inhalation	77 mg/m³	
Short term Local health effects Systemic health effects worker	Inhalation	289 mg/m³	

Rosin (8050-09-7)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Local health effects	Inhalation	10 mg/m³	
worker Long term Systemic health effects	Dermal	2131 mg/kg bw/d	

Xylene (reaction mass of ethylbenzene and xylene) (RR-45541-4)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Inhalation	221 mg/m³	
worker Long term Local health effects	Inhalation	221 mg/m³	
worker Short term Local health effects	Inhalation	442 mg/m³	
worker Long term Systemic health effects	Dermal	212 mg/kg bw/d	

Derived No Effect Level (DNEL)			
Acetone (67-64-1)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Inhalation	200 mg/m³	
Consumer Long term Systemic health effects	Dermal	62 mg/kg bw/d	
Consumer Long term Systemic health effects	Oral	62 mg/kg bw/d	

Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics (RR-100219-3)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Inhalation	447 mg/m³	
Consumer Long term Systemic health effects	Dermal	149 mg/kg bw/d	

Consumer Long term Systemic health effects	Oral	149 mg/kg bw/d	

Methyl ethyl ketone (78-93-3)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Dermal	412 mg/kg bw/d	
Consumer Long term Systemic health effects	Inhalation	106 mg/m³	
Consumer Local health effects Systemic health effects	Oral	31 mg/kg bw/d	

Ethyl acetate (141-78-6)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Oral	4.5 mg/kg bw/d	
Consumer Long term Systemic health effects	Dermal	37 mg/kg bw/d	
Consumer Short term Systemic health effects	Inhalation	734 mg/m³	
Consumer Long term Local health effects	Inhalation	367 mg/m³	
Consumer Short term Local health effects	Inhalation	734 mg/m³	
Consumer Long term Systemic health effects	Inhalation	367 mg/m³	

Rosin (8050-09-7)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Dermal	1065 mg/kg bw/d	
Consumer Long term Systemic health effects	Oral	1065 mg/kg bw/d	

Xylene (reaction mass of ethylbenzene and xylene) (RR-45541-4)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Inhalation	65.3 mg/m³	
Consumer Short term Systemic health effects	Inhalation	260 mg/m³	
Consumer Long term	Inhalation	65.3 mg/m³	

Local health effects			
Consumer Short term Local health effects	Inhalation	260 mg/m³	
Consumer Long term Systemic health effects	Dermal	125 mg/kg bw/d	
Consumer Long term Systemic health effects	Oral	12.5 mg/kg bw/d	

Predicted No Effect Concentration (PNEC)

Predicted No Effect Concentration (PNEC)	
Acetone (67-64-1)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	10.6 mg/l
Freshwater - intermittent	21 mg/l
Marine water	1.06 mg/l
Microorganisms in sewage treatment	100 mg/l
Freshwater sediment	30.4 mg/kg dry weight
Marine water	3.04 mg/kg dry weight
Soil	29.5 mg/kg dry weight

Methyl ethyl ketone (78-93-3)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	55.8 mg/l
Marine water	55.8 mg/l
Freshwater sediment	287.74 mg/l
Marine sediment	287.7 mg/l
Soil	22.5 mg/l

Ethyl acetate (141-78-6)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.24 mg/l
Marine water	0.024 mg/l
Freshwater sediment	1.15 mg/kg
Marine sediment	0.115 mg/kg
Soil	0.148 mg/kg
Microorganisms in sewage treatment	650 mg/l

Rosin (8050-09-7)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.002 mg/l
Marine water	0 mg/l
Sewage treatment plant	1000 mg/l
Freshwater sediment	0.007 mg/l
Marine sediment	0.001 mg/l

Xylene (reaction mass of ethylbenzene and xylene) (RR-45541-4)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.327 mg/l
Marine water	0.327 mg/l
Microorganisms in sewage treatment	6.58 mg/l
Freshwater sediment	12.46 mg/kg dry weight
Soil	2.31 mg/kg dry weight

8.2. Exposure controls

Engineering controls Ensure adequate ventilation, especially in confined areas. Vapours/aerosols must be

exhausted directly at the point of origin.

Personal protective equipment

Eye/face protection	Tight sealing safety goggles. Face protection shield. Eye protection must conform to standard EN 166.
Hand protection	Wear protective gloves. The breakthrough time of the gloves depends on the material and the thickness as well as the temperature.
Skin and body protection	Antistatic footwear. Wear fire/flame resistant/retardant clothing. Suitable protective clothing.
Respiratory protection	In case of inadequate ventilation wear respiratory protection. In case of mist, spray or aerosol exposure wear suitable personal respiratory protection and protective suit.
Recommended filter type:	Organic gases and vapours filter conforming to EN 14387.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Viscous Liquid
Colour	Light yellow
Odour	Solvent.

Property	**Values**	**Remarks • Method**
Melting point / freezing point	No data available	
Initial boiling point and boiling range	56 °C	
Flammability	No data available	Flammable liquid
Flammability Limit in Air		
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Flash point	-20 °C	
Autoignition temperature	No data available	
Decomposition temperature		
pH	No data available	Not applicable. Insoluble in water.
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	approx 4000 mm²/s	@ 20 °C
Dynamic viscosity	approx 3500 mPa s	@ 23 °C
Water solubility	Insoluble in water.	
Solubility(ies)	No data available	
Partition coefficient	No data available	
Vapour pressure	<110 kPa	kPa
Relative density	0.84	
Bulk density	No data available	
Density	No data available	
Relative vapour density	No data available	
Particle characteristics		
Particle Size	No information available	
Particle Size Distribution	No information available	

9.2. Other information

Solid content (%)	approx 23	
Softening point	Not relevant	
VOC content	640 g/L	Directive 2004/42/EC on the limitation of emissions of volatile organic compounds

9.2.1. Information with regards to physical hazard classes
Not applicable

9.2.2. Other safety characteristics

No information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity No information available.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.
Sensitivity to static discharge Yes.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Heat, flames and sparks.

10.5. Incompatible materials

Incompatible materials Strong acids. Strong bases. Strong oxidising agents.

10.6. Hazardous decomposition products

Hazardous decomposition products None under normal use conditions. Stable under recommended storage conditions.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract. May cause drowsiness or dizziness.

Eye contact Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.

Skin contact May cause sensitisation by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.

Ingestion Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes. Inhalation of high vapour concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting.

Acute toxicity

Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral)	>2000 mg/kg
ATEmix (dermal)	26,557.30 mg/kg
ATEmix (inhalation-gas)	>20000 ppm
ATEmix (inhalation-dust/mist)	65.00 mg/L
ATEmix (inhalation-vapour)	174.3389 mg/L

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Acetone	=5800 mg/kg (Rattus) 3000 mg/Kg (mouse)	>15800 mg/Kg (Rattus)	=79 mg/l(Rattus) 4 h
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	LD50 >5840 mg/kg Rat	LD50 >2920 mg/kg (Rattus)	LC50 >23.3 mg/L (4h)(Rat, vapour) (OECD 403)
Methyl ethyl ketone	=2483 mg/kg (Rattus)	= 5000 mg/kg (Oryctolagus cuniculus)	=11700 ppm (Rattus) 4 h
Ethyl acetate	=5620 mg/kg (Rattus)	> 18000 mg/kg (Oryctolagus cuniculus) > 20 mL/kg (Oryctolagus cuniculus)	LC0 29.3 mg/l air
Hydrocarbons, C6, isoalkanes, <5% n-hexane	>16750 mg/Kg (Rattus)	>3350 mg/Kg (Oryctolagus cuniculus) OECD 402	259354 mg/m³ (vapour) (rat OECD 403)
Xylenes (o-, m-, p- isomers)	=3500 mg/kg (Rattus)	> 1700 mg/kg (Oryctolagus cuniculus) > 4350 mg/kg (Oryctolagus cuniculus)	= 11 mg/L (ATE)
Formaldehyde, polymer with 4-(1,1-dimethylethyl)phenol	>2000 mg/Kg (Rattus)	>2000 mg/Kg (Rattus)	-
Ethylbenzene	=3500 mg/kg (Rattus)	= 15400 mg/kg (Oryctolagus cuniculus)	=17.6 mg/L (Rattus) 4 h
Rosin	>2000 mg/Kg (Rattus)	> 2500 mg/kg (Oryctolagus cuniculus)	=1.5 mg/L (Rattus) 4 h
Xylene (reaction mass of ethylbenzene and xylene)	=3500 mg/kg (Rattus)	>10000 mg/kg (Oryctolagus cuniculus) 1100 mg/Kg (Rattus)	=>11 mg/L (Rattus) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes skin irritation.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye irritation.

Acetone (67-64-1)					
Method	**Species**	**Exposure route**	**Effective dose**	**Exposure time**	**Results**
OECD Test No. 405: Acute Eye Irritation/Corrosion	Rabbit	eye			irritant

Methyl ethyl ketone (78-93-3)					
Method	**Species**	**Exposure route**	**Effective dose**	**Exposure time**	**Results**
OECD Test No. 405: Acute Eye Irritation/Corrosion	Rabbit	eye			irritant

Respiratory or skin sensitisation May cause an allergic skin reaction.

Acetone (67-64-1)			
Method	Species	Exposure route	Results
GPMT - Guinea pig maximisation test	Guinea pig	Dermal	Not a skin sensitiser

Methyl ethyl ketone (78-93-3)
Ethyl acetate (141-78-6)
Xylenes (o-, m-, p- isomers) (1330-20-7)

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Component Information		
Ethyl acetate (141-78-6)		
Method	**Species**	**Results**
OECD Test No. 474: Mammalian Erythrocyte Micronucleus Test	in vivo Hamster	Negative
OECD Test No. 471: Bacterial Reverse Mutation Test	in vitro Salmonella typhimurium	Negative
OECD Test No. 473: In vitro Mammalian Chromosome Aberration Test	in vitro Hamster Ovary	Negative

The table below indicates ingredients above the cut-off threshold considered as relevant which are listed as mutagenic.

Chemical name	European Union
Xylenes (o-, m-, p- isomers)	Muta. 1B
Ethylbenzene	Muta. 1B

Carcinogenicity Based on available data, the classification criteria are not met.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	European Union
Xylenes (o-, m-, p- isomers)	Carc. 1B
Ethylbenzene	Carc. 1B

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT - single exposure May cause drowsiness or dizziness.

Acetone (67-64-1)					
Method	**Species**	**Exposure route**	**Effective dose**	**Exposure time**	**Results**
Experiences made in practice					Narcotic effects

Methyl ethyl ketone (78-93-3)					
Method	**Species**	**Exposure route**	**Effective dose**	**Exposure time**	**Results**
Experiences made in practice					May cause drowsiness or dizziness Causes central nervous system depression

STOT - repeated exposure Based on available data, the classification criteria are not met.

Acetone (67-64-1)					
Method	**Species**	**Exposure route**	**Effective dose**	**Exposure time**	**Results**
OECD Test No. 408: Repeated Dose 90-Day Oral Toxicity Study in Rodents	Rat	Oral	200-3400 mg/kg bw/d	91 days	No Observed Adverse Effect Level LOAEL 1700 mg/kg bw/d
Not specified	Rat	Inhalation	19000 ppm	14, 28, 56 days	NOAEC 19000 ppm No Observed Adverse Effect Level

Methyl ethyl ketone (78-93-3)					
Method	**Species**	**Exposure route**	**Effective dose**	**Exposure time**	**Results**
OECD Test No. 413: Sub-chronic Inhalation Toxicity: 90-day Study	Rat	Inhalation vapour	1254, 2518, 5041 ppm/6h/d	90 days	NOAEC 5014 ppm

Aspiration hazard Based on available data, the classification criteria are not met.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties Based on available data, the classification criteria are not met.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity Toxic to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea	M-Factor	M-Factor (long-term)
Acetone 67-64-1	-	LC50 96 h 4.74 - 6.33 mL/L (Oncorhynchus mykiss)	EC50 = 14500 mg/L 15 min	EC50 48 h 10294 - 17704 mg/L (Daphnia magna Static)		
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics RR-100219-3	ErL50 (72h) = 10-30 mg/L (Pseudokirchneriella subcapitata)	LL50 (96h) >13.4 mg/L (Oncorhynchus mykiss) OECD 203	-	EL50 (48h) = 3.0 mg/L (Daphnia magna)		
Methyl ethyl ketone 78-93-3	EC50=1972 mg/l (Pseudokirchneriella subcapitata)	LC50: 3130 - 3320mg/L (96h, Pimephales promelas)	EC50 = 3403 mg/L 30 min EC50 = 3426 mg/L 5 min	EC50 48 h > 308 mg/L (Daphnia magna)		
Ethyl acetate 141-78-6	EC50: =3300mg/L (48h, Desmodesmus subspicatus)	LC50: =484mg/L (96h, Oncorhynchus mykiss) LC50:	EC50 = 1180 mg/L 5 min EC50 = 1500 mg/L 15 min	EC50: =560mg/L (48h, Daphnia magna)		

		352 - 500mg/L (96h, Oncorhynchus mykiss) LC50: 220 - 250mg/L (96h, Pimephales promelas)	EC50 = 5870 mg/L 15 min EC50 = 7400 mg/L 2 h			
Hydrocarbons, C6, isoalkanes, <5% n-hexane 64742-49-0	EL50 (72h) = 13.6 mg/l (Pseudokirchneriella subcapitata)	LL50 (96h) = 18.27 mg/l (Oncorhynchus mykiss)	-	EL50 (48h)= 31.9 mg/l (Daphnia magna)		
Xylenes (o-, m-, p- isomers) 1330-20-7	EC50: =11mg/L (72h, Pseudokirchneriella subcapitata)	LC50 96 h 2.6 mg/L (Oncorhynchus mykiss) (OECD 203)	EC50 = 0.0084 mg/L 24 h	EC50 48 h = 3.4 mg/L (Dappnia magna)		
Ethylbenzene 100-41-4	EC50 72 h 2.6 - 11.3 mg/L (Pseudokirchneriella subcapitata)	LC50 96 h = 4.2 mg/L (Oncorhynchus mykiss semi-static)	EC50 = 9.68 mg/L 30 min EC50 = 96 mg/L 24 h	EC50: 1.8 - 2.4mg/L (48h, Daphnia magna)		
Rosin 8050-09-7	EC50: =400mg/L (72h, Desmodesmus subspicatus)	LC50 (96h) >10mg/L (Danio rerio)	EC50 = 31.5 mg/L 30 min	EC50 48 h >100 mg/L (Daphnia magna)		
Xylene (reaction mass of ethylbenzene and xylene) RR-45541-4	EC50 (72hr) 2.2 mg/l (Selenastrum capricornutum)	LC50(96h) 2.6 mg/l (Oncorhynchus mykiss-OECD 203)	EC50 = 0.0084 mg/L 24 h	LC50(24h) 1 mg/l (Daphnia magna-OECD 202)		

12.2. Persistence and degradability

Persistence and degradability No information available.

Acetone (67-64-1)			
Method	**Exposure time**	**Value**	**Results**
OECD Test No. 301B: Ready Biodegradability: CO2 Evolution Test (TG 301 B)	28 days	biodegradation	91 % Readily biodegradable

Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics (RR-100219-3)			
Method	**Exposure time**	**Value**	**Results**
OECD Test No. 301F: Ready Biodegradability: Manometric Respirometry Test (TG 301 F)	28 days	98%	Readily biodegradable

Methyl ethyl ketone (78-93-3)			
Method	**Exposure time**	**Value**	**Results**
OECD Test No. 301D: Ready Biodegradability: Closed Bottle Test (TG 301 D)	28 days	biodegradation	98 % Readily biodegradable

Xylenes (o-, m-, p- isomers) (1330-20-7)			
Method	**Exposure time**	**Value**	**Results**
OECD Test No. 301F: Ready Biodegradability: Manometric Respirometry Test (TG 301 F)	28 days	biodegradation	87.8 % Readily biodegradable

12.3. Bioaccumulative potential

Bioaccumulation

Component Information

Chemical name	Partition coefficient
Acetone	-0.24
Methyl ethyl ketone	0.3
Ethyl acetate	0.73
Hydrocarbons, C6, isoalkanes, <5% n-hexane	3.6
Xylenes (o-, m-, p- isomers)	3.15
Ethylbenzene	3.6
Rosin	7.7
Xylene (reaction mass of ethylbenzene and xylene)	3.15

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment Based on available data, the classification criteria are not met.

Chemical name	PBT and vPvB assessment
Acetone	Not PBT/vPvB
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Not PBT/vPvB
Methyl ethyl ketone	Not PBT/vPvB
Ethyl acetate	Not PBT/vPvB
Hydrocarbons, C6, isoalkanes, <5% n-hexane	Not PBT/vPvB
Xylenes (o-, m-, p- isomers)	Not PBT/vPvB
Ethylbenzene	Not PBT/vPvB
Rosin	Not PBT/vPvB
Xylene (reaction mass of ethylbenzene and xylene)	Not PBT/vPvB

12.6. Endocrine disrupting properties Endocrine disrupting properties

Endocrine disruption for the environment Based on available data, the classification criteria are not met.

12.7. Other adverse effects Other adverse effects

Other adverse effects No information available.
PMT or vPvM properties Based on available data, the classification criteria are not met.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products Should not be released into the environment. Uncured product should be disposed of as hazardous waste. Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable.

Contaminated packaging Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers. Handle contaminated packages in the same way as the product itself.

European Waste Catalogue 08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances
15 01 10*: Packaging containing residues of or contaminated by dangerous substances

Other information Waste codes should be assigned by the user based on the application for which the product was used.

SECTION 14: Transport information

Note: The information shown here, may not always agree with the bill of lading shipping description for the material. The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments made in non-bulk packages (see regulatory definition).

Land transport (ADR/RID)

14.1 UN number or ID number	UN1133
14.2 UN proper shipping name	Adhesives
14.3 Transport hazard class(es)	3
Labels	3
14.4 Packing group	II
Description	UN1133, Adhesives, 3, II, (D/E), Environmentally Hazardous
14.5 Environmental hazards	Yes
14.6 Special precautions for user	
Special Provisions	640D
Classification code	F1
Tunnel restriction code	(D/E)
Limited quantity (LQ)	5 L
ADR Hazard Id (Kemmler Number)	33

IMDG

14.1 UN number or ID number	UN1133
14.2 UN proper shipping name	Adhesives
14.3 Transport hazard class(es)	3
14.4 Packing group	II
Description	UN1133, Adhesives, 3, II, (-20°C c.c.), Marine pollutant
14.5 Marine pollutant	P
14.6 Special precautions for user	
Special Provisions	None
Limited Quantity (LQ)	5 L
EmS-No.	F-E, S-D

14.7 Maritime transport in bulk according to IMO instruments

Transport in bulk according to Annex II of MARPOL and the IBC Code Not applicable

Air transport (ICAO-TI / IATA-DGR)

14.1 UN number or ID number	UN1133
14.2 UN proper shipping name	Adhesives
14.3 Transport hazard class(es)	3
14.4 Packing group	II
Description	UN1133, Adhesives, 3, II
14.5 Environmental hazards	Yes
14.6 Special precautions for user	
Special Provisions	A3
Limited quantity (LQ)	1 L
ERG Code	3L

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Check whether measures in accordance with Directive 94/33/EC for the protection of young people at work must be taken.

Take note of Directive 92/85/EC on the protection of pregnant and breastfeeding women at work

Registration, Evaluation, Authorisation, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)

SVHC: Substances of Very High Concern for Authorisation:
This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction
This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

Substance subject to authorisation per REACH Annex XIV
This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

Export Notification requirements
This product does not contain substances which are regulated pursuant to Regulation (EC) No. 649/2012 of the European parliament and of the council concerning the export and import of dangerous chemicals above the level that triggers a labeling obligation under Regulation (EC) No 1272/2008. Therefore this product is not subject to prior informed consent notification.

Dangerous substance category per Seveso Directive (2012/18/EU)
P5a - FLAMMABLE LIQUIDS
P5b - FLAMMABLE LIQUIDS
P5c - FLAMMABLE LIQUIDS
E2 - Hazardous to the Aquatic Environment in Category Chronic 2
Named dangerous substances per Seveso Directive (2012/18/EU)

Chemical name	Lower-tier requirements (tons)	Upper-tier requirements (tons)
Hydrocarbons, C6, isoalkanes, <5% n-hexane - 64742-49-0		25000

Ozone-depleting substances (ODS) regulation (EC) 2024/590
Not applicable

Persistent Organic Pollutants
Not applicable

REGULATION (EU) 2019/1148 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 20 June 2019 on the marketing and use of explosives precursors
This product is regulated by Regulation (EU) 2019/1148: all suspicious transactions, and significant disappearances and thefts should be reported to the relevant national contact point. This product contains:

Chemical name	Reporting of suspicious transactions, disappearances and thefts	Restricted	Registration
Acetone - 67-64-1	Regulated		

Regulations on drug precursors (EC) No 111/2005 (export) and 273/2004 (internal trade)

This product does not contain any substance(s) which are regulated pursuant to the EU regulations on drug precursors [(EC) No. 111/2005 and (EC) No. 273/2004] above levels that can be easily used or extracted by readily applicable or economically viable means.

National regulations

15.2. Chemical safety assessment

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at >10 tpa. No Chemical Safety Assessment has been carried out for this mixture

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of any hazard and/or precautionary statements referred to under Sections 2-15
EUH066 - Repeated exposure may cause skin dryness or cracking
H225 - Highly flammable liquid and vapour
H226 - Flammable liquid and vapour
H304 - May be fatal if swallowed and enters airways
H312 - Harmful in contact with skin
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation
H332 - Harmful if inhaled
H335 - May cause respiratory irritation
H336 - May cause drowsiness or dizziness
H373 - May cause damage to organs through prolonged or repeated exposure
H411 - Toxic to aquatic life with long lasting effects
H412 - Harmful to aquatic life with long lasting effects

Notes relating to the identification, classification and labelling of substances
Note C - Some organic substances may be marketed either in a specific isomeric form or as a mixture of several isomers. In this case the supplier must state on the label whether the substance is a specific isomer or a mixture of isomers
Note P - The harmonized classification as a carcinogen or mutagen applies unless it can be shown that the substance contains less than 0.1 % w/w benzene (Einecs No 200-753-7), in which case a classification in accordance with Title II of this Regulation shall be performed also for those hazard classes. Where the substance is not classified as a carcinogen or mutagen, at least the precautionary statements (P102-)P260-P262-P301 + P310-P331 shall apply

Legend

TWA	TWA (time-weighted average)
STEL	STEL (Short Term Exposure Limit)
Ceiling	Ceiling Limit Value
Sk*	Skin designation
SVHC	Substance(s) of Very High Concern
PBT	Persistent, Bioaccumulative, and Toxic (PBT) Chemicals
vPvB	Very Persistent and very Bioaccumulative (vPvB) Chemicals
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
EWC	European Waste Catalogue
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
IMDG	International Maritime Dangerous Goods (IMDG)
IATA	International Air Transport Association (IATA)
RID	Regulations concerning the International Transport of Dangerous Goods by Rail

Key literature references and sources for data
No information available

Prepared By Product Safety & Regulatory Affairs
Revision date 24-Oct-2025
Indication of changes

Revision Note	Not applicable.
Training Advice	Provide adequate information, instruction, and training for operator
Further information	No information available

This SDS complies with the requirements of UK REACH Regulations SI 2019/758 (as amended)

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet